



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3302-02
Job Sheet 173853



Ship
6-18

Part No: RBE350A93-3302-02

Job Qty: 6 ea

Part Name: Tail Rotor Hub Lock Wrench



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/8/18

Job Tracking No:

Due Date: 5/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A93-3302-02 REV:11 IPP REV A 18.01.30 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/28/18	5/28/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	6 pcs	5/28/18	5/28/18	0.08	0.40	Small Fab-9		MLL
110	QC	6 pcs	5/28/18	5/28/18	0.00	0.00	QC5		SP
130	Packaging	6 pcs	5/28/18	5/28/18	0.00	0.00	Packaging3-2		SP
140	QC21-FG	6 Ea	5/28/18	5/28/18	0.00	0.00	QC21		GA

Part Op 100 - Assemble
Descriptions: 130 - Identify and Stock

DAG
21
2-89

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	24 Ea (4 ea)	90-Start up Operation	5016493
90174A113	Retaining Pin	12 Ea (2 ea)	90-Start up Operation	5039354
90177A218	Split Ring	24 Ea (4 ea)	90-Start up Operation	5054399
90272A189	Machine Screw	6 Ea (1 ea)	90-Start up Operation	5039348
94975A162	Quick Release Pin	6 Ea (1 ea)	90-Start up Operation	5050273
CL-2-C	Lanyard Wire	9.9960 ft (1.666 ea)	90-Start up Operation	5026875
RBE350A93-3302-02-1	Handle	6 Ea (1 ea)	90-Start up Operation	5014552
RBE350A93-3302-02-3	Pin	12 Ea (2 ea)	90-Start up Operation	5081673
RBE350A93-3302-02-5	Extension Handle	6 Ea (1 ea)	90-Start up Operation	5084971

133

5074552

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	24	498	0
	90174A113	12	63	0
	90177A218	24	66	0
	90272A189	6	194	0
	94975A162	6	18	0
	CL-2-C	10	319	0
	RBE350A93-3302-02-1	6	12	0
	RBE350A93-3302-02-3	12	12	0
	RBE350A93-3302-02-5	6	0	0

173854

173889

173890

Part Specifications

Specifications could not be found.



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CANADA
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Container No: 5089316

Part: RDE650A06-5802-02

Job No: 178858

Serial No/Batch: 5003316

Revision: 11

Inspector:

Exp Date:

Instructions:

Date: 07/05/18

5089316